2023

RAWABI AL-MAJID FASTENERS Al-Khobar, Saudi Arabia.

Kingdom Of Saudi Arabia.

FASTENERS SUPPLIER & MANUFACTURER Petrochemical, Power Generation,

Heavy Engineering & Constructions Industries.





INDUSTRIAL FASTENERS, STUD BOLTS, HEX BOLTS, ANCHOR BOLTS NUTS & WASHERS. THREAD BAR, ROUND BAR, PLASTIC SLEEVE ANCHOR FIXING SYSTEMS. IN-HOUSE PTFE (BLUE COATING) FACILITY ON FASTENERS.

[PRE QUALIFICATION DOCUMENTS FASTENERS]

This Document shall be used for the project specified only, Unauthorized copies or distribution is not permitted

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INTRODUCTION

We Rawabi Al-Majid Fasteners (ISO-9001 Certified) introduce our self as one of the leading supplier of Fasteners based in DAMMAM (DALHA INDUSTRIAL AREA) and having sales coordination office in Jubail, Riyadh & Jeddah.

We are approved vendor in Saudi Aramco , Sabic group of companies and Royal commission, our vendor number are as under,

SAUDI ARAMCO -10041049 (Document attached)

SABIC -505542 (Document attached)

We are keeping huge stocks of Fasteners alike thread bars , stud bolt, Hex & Hvy bolt, nuts, washers in different grades to meet your fastener`s requirement.

Our fabrication division is equipped with modern machine, enabling us to produce quality products. We produce Anchor bolts, u bolt etc as per our clients, drawing and specifications.

Further to this, we got a galvanizing plant to galvanize materials in accordance with

ASTM A123 / A153 & B633.

Fluoropolymer coating (Blue) as per Aramco Spec.

Our company is giving quick deliveries, competitive prices and quality products to almost all major projects in the kingdom of Saudi Arabia and in other GCC countries.

We, kindly request you to forward all your fastener enquires, enabling us to provide the best price & services. Thank You!!!

Management (Rawabi Al-Majid Fasteners)

MANUFACTURING RANGE OF FASTENERS

2- PRODUCTS / MANUFACTURING CAPACITY.

Range	From M06 To M100 (1/4" – 4") Metric / Inch Sizes
Threading	UNC, 8UN, BSW, UNF & BSF
Products	Hex Bolts, Socket head Bolts, Heavy Hex Structural Bolts, Screws, square bolts ,foundation (Anchor) bolts, stud bolts, special Bolts, T Bolts , Hex Nuts, Heavy Hex Nuts, Flat Washers, Lock washers etc.
Standard	DIN, ASTM, AISI, BS, JIS, UNS& EN. ISO, SAE, ASME
Finishing	Self, Black oxide, Electro galvanize, Zinc Bi-chromate Yellow, Hot Dip Galvanized, PTFE

KNOWLEDGE AND UNDERSTANDING OF SPECIFICATIONS/MATERIALS

Grade of Fasteners we can cater

Stainless Steel	Super Alloy & Duplex Steel	Alloy Steel	Carbon Steel
310, 321, 347, 304/304L, 316/316L	Monel 400, K500	ASTM A193 B7/B7M, B16	ISO 898 4.6, 5.8, 8.8. 10.9 & 12.9
A2 & A4 – 50/70/70	Inconel 600, 601, 625, 718	ASTM A320 L7/L7M	ASTM A36. A325, A307 A&B
410, 416, 420, 422	Incoloy 800, 800HT, 825, 925	AISI 4340 L43	ASTM A563
B8 CL.1 & 2, B8T, B8X, B8TX, B8C	Hastelloy B2, C4, C22, C276	ASTM A193 B6	ASTM F436, F959
B8M Cl.1 & 2, B8MX	Ferralium 255 (UNS 32550)	ASTM A194 2H,2HM, 4, 7, 7M,7L	5
904L	UNS \$32750, \$32760	111	10
B6 PTFE (Zeron 100		1
C3-80	254SMO (UNS S31254)		
17-4 PH	UNS S31803/ UNS S 32205		
FV520B	A453 660 A /B/C & D		

Nitronic 50/60	Nimonic 75, 80A, 90	
	Titanium Alloys	
	Carpenter 20	
	Tantalum	

3- COMPANY QUALITY POLICY STATEMENT

It is the policy of **Rawabi Al-Majid** Fasteners to strive hard for complete customer satisfaction by providing good quality products, which stand for good values for money at the most economical cost.

RAWABI AL-MAJID FASTENERS. is committed to produce the highest quality products and related services and anticipate that its products, would certainly become a world-class and the first choice for consumer by monitoring and improving quality management system processes, products and services, and train, develop, and motivate personnel It's the management objective to achieve the following:

- To improve profitability and company value.
- To improve the quality of products.
- To solidify the company's identity with customer.
- To improve employee well being.

RAWABI AL-MAJID FASTENERS. Management is committed to review the Quality policy and objectives, periodically, to ensure its continuing suitability. It's also committed to comply with customer and regulatory requirements and continually improve the effectiveness of the quality management system.



4- RAWABI FASTENERS PRODUCTS AT A GLANCE



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4- RAWBI FASTENERS PRODUCTS AT A GLANCE



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5- WEB SITE & CONTACT ADDRESS

We hope RAWABI AL-MAJID FASTENERS becomes your choice to cater your project requirements and assure you of our paramount services always. As usual we warmly accept new clients to expand to our succesful portfolio. We will be Thanful to you!

Rawabi Al-Majid Fasteners

PO Box 31343 Al-Khobar-31952 Kingdom of Saudi Arabia Tel : +966-013-837 4357 Fax: +966 -013-837 4357 Mobil: +966 543895541 (Main Office) Mobil: +966 599311858 (Dammam Office) Mobil: +966 59723 2457 (Jubail Sales)

Email : marketing@rawbifasteners.com Email : sales@rawbifasteners.com Email : rawbifasteners@hotmail.com

Web :www.rawabifasteners.com

6-LIST OF MAJOR CLIENTS & PROJECTS

Clients & Poject details

SAUDI ARAMCO	Supply of Fasteners. Stud Bolt, B8C1-2/8, B8MC1-2/8M,
	B7/2H, B16/4, Fluoropolymer coated Studs, Machine
	Bolts & Nuts.
SINOPEC	Stud Bolts, Nuts
Hidada Co.	Stud bolts, Machine Bolts, Nut & Washer
AES	Stud bolts, Machine Bolts, Nut & Washer
TECNICAS REUNIDAS	Stud bolts, Fluoropolymer coated Studs, Machine Bolts & Nuts.
GEYEAD	Machine Bolts, Nut & Washer
J&P	Machine Bolts, Nut & Washer
SAIPEM & Snamprogetti KSA	Stud Bolt, B8Cl-2/8, B8MCl-2/8M, B7/2H, B16/4,
	Fluoropolymer coated Studs, Machine Bolts & Nuts.
Saudi TECHINT	Stud Bolt, B8C1-2/8, B8MC1-2/8M, B7/2H, B16/4,
	fluoropolymer coated Studs, Machine Bolts & Nuts.
TECHNOSERVE CO.	Stud Bolt, B7/2H, B16/4, Double End Studs, Eye Bolts.
GERAB Int'L	Stud Bolt, B8Cl-2/8, B8MCl-2/8M, B7/2H, B16/Grd.4
Nasser S.Al-Hajri Corp. Gulf	Machine Bolts, Nut & Washer Stud Bolt, B8C1-2/8,
Asia.	B8MC1-2/8M, B7/2H, B16/4, Fluoropolymer coated
	Studs, Machine Bolts & Nuts, beam clamps, U-Bolts,
	Anchor Bolts etc.
Zamil Steel	Stud bolts, Machine Bolts & Nuts.
Saudi Etihad Cont. Co.	Stud Bolt, B8C1-2/8, B8MC1-2/8M, B7/2H, B16/Grd.4 and
	Machine Bolts

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MATERAIL CERTIFICATIONS

CERTIFICATIONS & MTC

Material inspection and certification is done as per the requirements of relevant standards, specifications and project requirements. Certificate of EN 10204 / 3.1 is being provided for our products. Special instructions regarding inspection & certifications such as laboratory testing and 3rd party inspections are being performed for our products depending upon projects requirements.

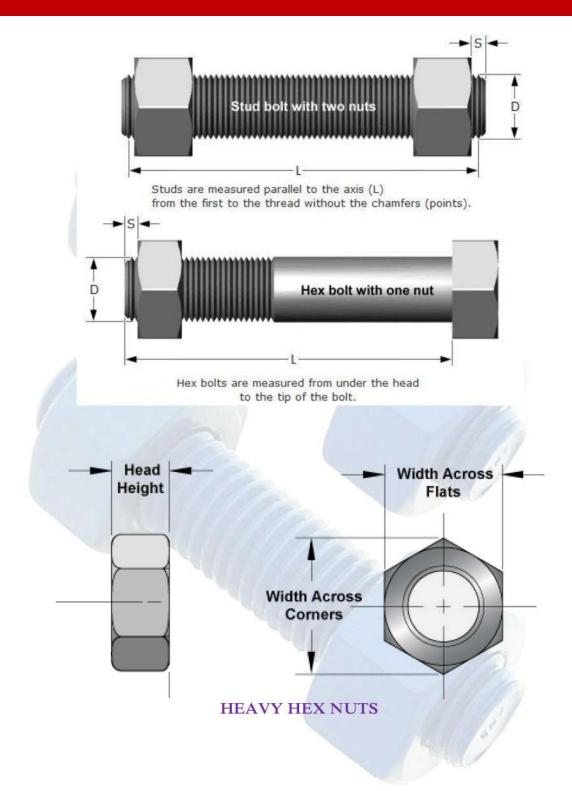
9- MECHANICAL PROPERTIES OF MATERIAL

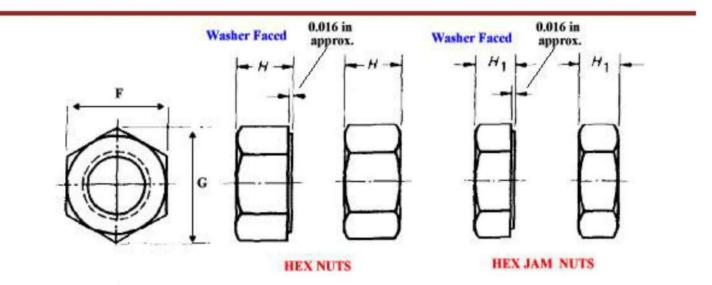
						MECHANICAL	PROPERTIE	S	
DESCRIPTION	MATERIAL STANDARDS	GRADE	CLASS / TYPE	T.S (N/mm²)	Y.S N/mm²	ELONGATION (%)	AREA REDUCE (%)	PROOF LOAD	HARDNESS
ASTM A193 GR. B7	ASTM A193	B7	1-1	861 min	723 min	16	50	x	26-35 HRC
ASTM A194 GR. 8M	ASTM A194	GR. 8M	-	x	x	x	x	x	60-105 HRB
ASTM A194 GR. 8	ASTM A194	GR. 8	-	x	x	x	X	x	60-105 HRB
AISI 304 / 304L	AISI 304/304L	GR. 8	-	x	x	x	x	x	60-105 HRB
ASTM A193 GR. B8 CL. 1	ASTM A193	B 8	CL. 1	515	205	30	50	x	20 HRC (max)
ASTM A193 GR. B8 CL. 2	ASTM A193	B 8	CL. 2	860	690	12	35	x	35 HRC (max)
ASTM A193 GR. B8LN	ASTM A193	B8LN	CL. 1	515	205	30	50	x	20 HRC (max)
AISI 316/316L	AISI 316 /316L	316/316L	-	515	205	30	50	x	20 HRC (max)
ASTM A193 GR. B8M CL. 1	ASTM A193	B8M	CL. 1	515	205	30	50	x	18.0 HRC (max)
ASTM A193 GR. B8M CL. 2	ASTM A193	B8M	CL. 2	760	665	15	45	x	35 HRC (max)
ASTM A193 GR. B5	ASTM A193	B5	1 4 4	690	550	16	50	x	
ASTM A320 Gr. L7	ASTM A320	L7	- 10	860 min	725 min	16	50	x	35 HRC (max)
ASTM A194 GR. 7	ASTM A194	GR. 7		x	x	×	x	***	24-38 HRC
ASTM A194 GR. 7M	ASTM A194	GR. 7M	N.S.	x	x	x	x		24 HRC (max)
ASTM A194 GR. 4	ASTM A194	GR. 4		x	x	x	x	***	24-38 HRC
ASTM A193 GR. B16	ASTM A193	B16	8	860	725	18	50	x	35 HRC (max)
SAE 4340	SAE 4340	SAE 4340	-	1061	963	18	53.8	x	337 HB (36 HRC)
BS 970 EN 8	BS 970	EN 8	080M40	550 min	280 min	16	1.1	x	152-207 HB
BS 970 EN 24	T BS 970 O	EN 024	817M40	1061	963	18	53.8	x	337 HB (36 HRC)
EN 024 (34CrNiMo6)	EN 10083-1	EN 024	-	1061	963	13.5	53.8	x	337 HB (36 HRC)
AISI 4140	AISI 4140	4140	*	861	723	16	50	x	26~35 HRC
ASTM F568 GR. 12.9	ASTM F568	GR. 12.9	-	1220	1100	8	35	x	38-44 HRC
ASTM F568 GR. 10.9	ASTM F568	GR. 10.9	-	1040	940	9	35	x	33-39 HRC
ASTM A193 GR. B8T CL. 2	ASTM A193	B8T	CL. 2	860	690	12	35	x	35 HRC (max)

ASTM A193 GR. B8C CL. 2	ASTM A193	B8C	CL. 2	860	690	12	35	x	35 HRC (max)	
ASTM A194 GR. 8C	ASTM A194	8C	-		•		-	x	32 HRC (max)	
EN 10083 - 1 (C35)	EN 10083 - 1	C35	-	520	270	19	- <u>-</u>	x	-	
						<u>.</u>			1	
			MECHANICAL PROPERTIES							
DESCRIPTION	MATERIAL STANDARDS	GRADE	CLASS / TYPE	T.S (N/mm²)	Y.S N/mm²	ELONGATION (%)	AREA REDUCE (%)	PROOF LOAD	HARDNESS	
ASTM A36	ASTM A36	A36	÷	400-550	250 min	23 (min)		x		
AISI 1045	AISI 1045	1045		647 (min)	415 (min)	17.5 (min)	43.5 (min)	•		
ASTM F568 GR. 8.8	ASTM F568	GR. 8.8	- /	830 min	660 min	12	35	x	23-34 HRC	
BS 3692 GR. 5.8	BS 3692	GR. 5.8	2	520 min	420 min	10	35	x	82 HRB (min)	
BS 3692 GR. 8.8	BS 3692	GR. 8.8	1.2	830 min	660 min	12	52	x	23-34 HRC	
BS 3692 GR. 4.6	BS 3692	GR. 4.6	1/-/	400	240	22	35	x	65-95 HRB	
EN19 (42CRMO4)	EN 10083-1	EN 019		860	720	16	50	x	321 HB MAX	
ASTM A307 Gr.C	ASTM A307	GR. C	- 4	400-550	250 min	23	-		-	
ASTM A194 Gr.2H	ASTM A194	GR. 2H		- 3	1.1		-	984.5 KN	24-38 HRC	
ASTM A563 CL.10S	ASTM A563	CL. 10S	HVY HEX		W-//		-	180 KSI	26-36 HRC	
ASTM A563 CL.10	ASTM A563	CL. 10	-		-		-	1060 N/mm ²	26-36 HRC	
ASTM A307 GR. B	ASTM A307	GR. B	-	415-690	/ -	18	- And	x	69-95 HRB	
ASTM A307 GR. A	ASTM A307	GR. A	-	415 (min)	(je-11	18	al.	x	69-100 HRB	
ASTM A325 Type 1	ASTM A325		TYPE 1	830	660	17	50	x	24-35 HRC	
ASTM A325 Type 3	ASTM A325	CL. A	TYPE 3	830	660	17	50	x	24-35 HRC	
BS 4395 GR. 8.8	BS 4395	GR. 8.8	1	830	660	12	35	x	23-34 HRC	
EN 10025 S275J2G3	EN 10025	S275J0	1-38	-	265	20	× .	x	-	
AISI 1040	AISI 1040	1040		600 (min)	362 (min)	30 (min)	49 (min)	x	90 HRB (15 HRC)	
AISI 1035	AISI 1035	1035	-	1 - 2	-			x	-	
AISI 1060	AISI 1060	1060	- /	814 (min)	483 (min)	17	-	x	179 - 241 HB	
AISI 1095	AISI 1095	1095	-	965 (min)	572 (min)	9	-	x	192 - 293 HB	
ASTM A194 Gr.2HM	ASTM A194	GR. 2HM	19	-	-		-	-	22 HRC (max)	
ASTM F1554	ASTM F1554	GR. 55	÷	517-655	380 min	18 (min)	30 (min)	-	-	
ASTM F1554	ASTM F1554	GR. 36		400-558	248 min	20 (min)	2	-	-	
ASTM A320 GR. L7M	ASTM A320	GR. L7M	-	690	550		15/-20		99 HRB (max)	
ASTM A320 GR. L43	ASTM A320	GR. L43	×	860	725	16	50	-	23-34 HRC	
ASTM A473 Type 316	ASTM A473	316	-	515	205	30	50	x	18.0 HRC (max)	
ASTM A563 GR. A	ASTM A563	A	HVY HEX	-	~		/ .	100 KSI	32 HRC (max)	

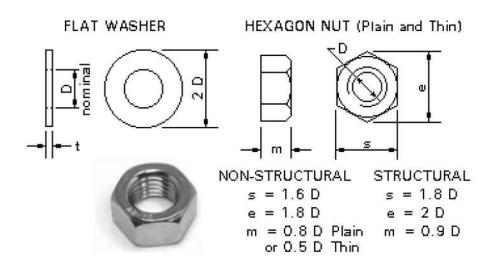
DESCRIPTION	MATERIAL STANDARDS	GRADE	CLASS / TYPE	T.S (N/mm²)	Y.S N/mm²	ELONGATION (%)	AREA REDUCE (%)	PROOF LOAD	HARDNESS
ASTM A563 GR. C	ASTM A563	С	HVY HEX	-	-	-	÷	100 KSI	32 HRC (max)
ASTM A563 GR. A	ASTM A563	Α	HEX	-	-	-	÷.	90 KSI	32 HRC (max)
ASTM A563 GR. DH	ASTM A563	DH	HVY HEX		ē	-	÷	175 KSI	38 HRC (max)
ASTM A563 GR. DH	ASTM A563	DH	HEX	-		-	H	150 KSI	38 HRC (max)
ASTM A563 GR. D	ASTM A563	D	HVY HEX		-		н	150 KSI	38 HRC (max)
ASTM A563 GR. D	ASTM A563	D	HEX	-	÷	÷	Η	135 KSI	38 HRC (max)
ASTM A540 B23	ASTM A540	B23	CL.3	999	827	12	45	-	285-363 HB
BS 4360 GR. 50A	BS 4360	GR. 50A	-/	490-630					
ASTM A572 GR. 50	ASTM A572	GR.50	-	450 (min)	345 (min)	18	H	-	-
ASTM A572 GR. 55	ASTM A572	GR.55	1000	485 (min)	380 (min)	17	÷		-
ASTM A572 GR. 60	ASTM A572	GR.60	1 54	520 (min)	415 (min)	16	в	-	-
ASTM A572 GR. 65	ASTM A572	GR.65	-	550 (min)	450 (min)	15	÷	-	-
ASTM F1554 GR. 105	ASTM F1554	GR. 105	1.	802- 1034	724	12	45	х	
ASTM B139 CDA 52100	ASTM B139	CDA 521	-	80 KSI	65 KSI	33	-	x	85 HRB
ASTM A276 GR. 440A / 440C	ASTM A276	440A	- 1	758	448	14	-	х	269 HB (max)
ASTM A276 GR. 440C / 440A	ASTM A276	440C		1960	1830	4	-	х	57 HRC
UNS S31803	ASTM A276	S31803	1	620	448	25	<u></u>	X	290 HB (max)
UNS S44002	UNS S44002	6	/.	758	448	14	1 - 9	х	269 HB (max)
UNS S44003	UNS S44003		2	758	448	14	A.	х	269 HB (max)
UNS S44004	UNS S44003		100	758	448	14	1-	X	269 HB (max)
UNS S44002	UNS S44002	440C		1960	1830	4	-	x	57 HRC
BS 4360 GR. 40A	BS 4360	GR. 40A	- AN	400-480	-	22	-	x	-
BS 4360 GR. 43A	BS 4360	GR. 43A	-	430-510	245	20	-	x	-
BS 4360 GR. 50C	BS 4360	GR. 50C	- /	490-620	355	18	-	x	-
BS 4360 GR. 55C	BS 4360	GR. 55C		550-700	450	17		x	
EN 10025 S275JR	EN 10025	S275JR	-	410-560	265 (min)	23 (min)	-	x	-
EN 10025 S275JO	EN 10025	S275JO	8-0	410-560	265	23 (min)	-	X	
ST37-2	ST37-2	ST37-2	3 7 8	429	290	32	110	X	115 HB
	TFE COA TUD BO								

STUD BOLTS / HEX BOLTS / HEX NUTS / WASHERS DIMENSIONS



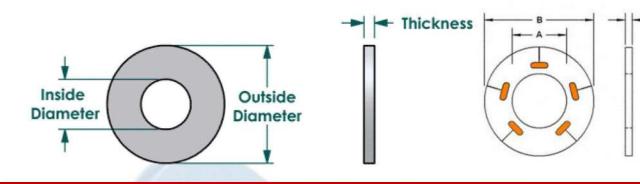


HEAVY HEX / NORMAL HEX / JAM NUTS



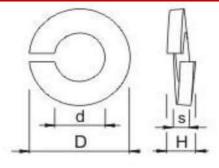
ISO METRIC NUTS AND WASHERS





WASHER DIN 125, F436 LOAD INDICATING WASHER





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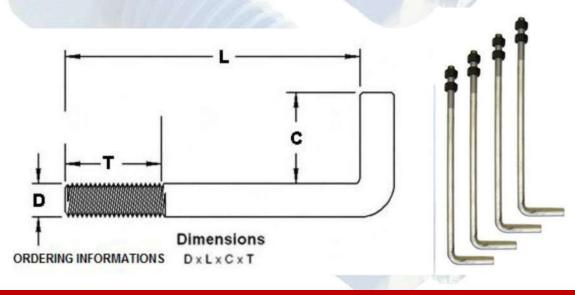


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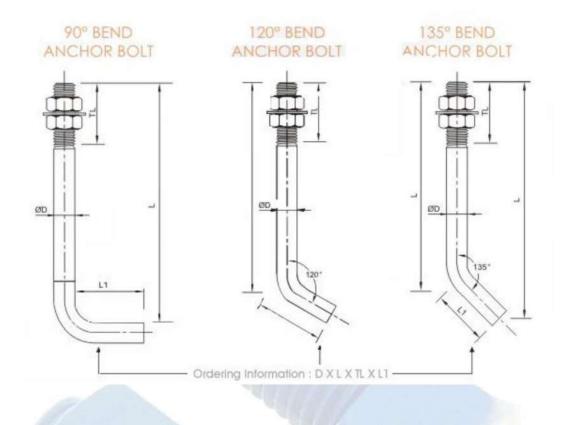
SPRING WASHER DIN 127



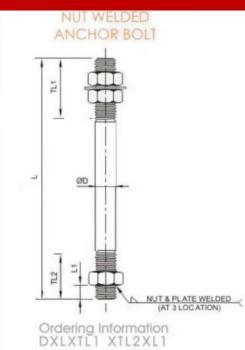
ANCHOR BOLTS

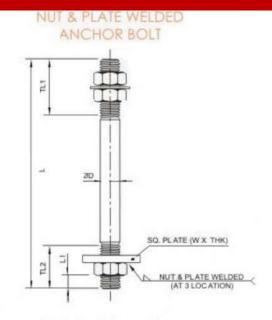


L TYPE ANCHOR BOLTS L TYPE ANCHOR BOLTS



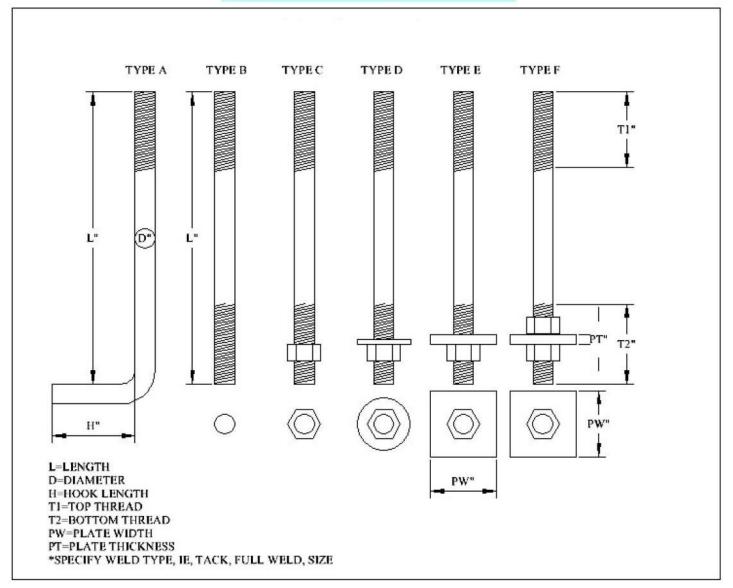
STRAIGHT ANCHOR BOLTS

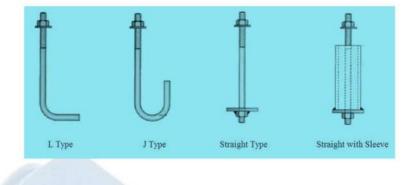




Ordering Information : DXLXTL1 XTL2XL1 - WXTHK

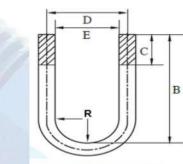






U BOLTS





STANDARDS U BOLTS TABLE (MATERIAL CS GI OR HDG, SS)

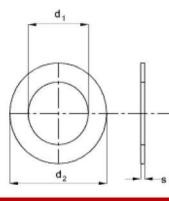
Nominal	Pipe	Rod	в	С	D	E	R	Weight	
Pipe	O.D.	Dia	mm	mm	mm	mm	mm	Each	
Size	mm							Kgs	
0.5" 015mm	21.3	M8	46	25	30	22	11.00	0.050	
0.75" 020mm	26.9	M8	56	29	35	27	13.50	0.060	
1" 025mm	33.7	M8	61	27	45	37	18.50	0.060	
1.25" 032mm	42.4	M8	71	29	55	47	23.50	0.070	
1.5" 040mm	48.3	M10	85	37	60	50	25.00	0.130	
2" 050mm	60.3	M10	95	35	75	65	32.50	0.150	
2.5" 065mm	76.1	M12	124	48	90	78	39.00	0.270	
3" 080mm	88.9	M16	142	53	105	89	44.50	0.530	
4" 100mm	114.3	M16	167	53	135	119	59.50	0.670	
5" 125mm	P 139.7-		192	52	160	144	72.00	0.780	
6" 150mm	< 168.3m	ROM20 S	225	57	190	170	85.00	1.400	
7" 175mm	193.7	M20	250	56	215	195	97.50	1.560	
8" 200mm	219.1	M20	285	66	245	225	112.50	1.800	
9" 225mm	244.5	M20	300	56	270	250	125.00	1.910	
10" 250mm	273.0	M20	340	67	300	280	140.00	2.150	

12" 300mm	323.9	M20	390	66	350	330	165.00	2.470
14" 350mm	355.6	M24	428	72	385	361	180.50	3.900
16" 400mm	406.4	M24	488	82	435	411	205.50	4.430
18" 450mm	457.0	M24	528	71	485	461	230.50	4.820
20" 500mm	508.0	M24	588	80	540	516	258.00	5.350
22" 550mm	559.0	M24	638	79	590	566	283.00	5.810
24" 600mm	610.0	M24	688	78	640	616	308.00	6.270

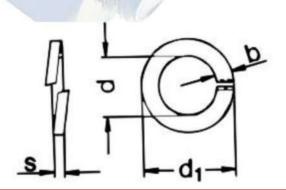


HEX NUT DIN 934 TABLE

Nominal Size	Thread Pitch	Width Across Flats (F)		wIdth Across Corners	Thickn	Unit weight	
		Max	Min	Min	Max	Min	Kg
M8-1.25	1.25	13	12.73	14.38	6.80	6.44	0.005
M10-1.50	1.50	16	15.73	17.77	8.40	8.04	0.009
M12-1.75	1.75	18	17.73	20.03	10.80	10.37	0.017
M14-2.00	2.00	21	20.67	23.35	12.80	12.10	0.022
M16-2.00	2.00	24	23.67	26.75	14.80	14.10	0.030
M20-2.50	2.50	30	29.16	32.95	18.00	16.90	0.050
M24-3.00	3.00	36	35.00	39.55	21.50	20.20	0.101







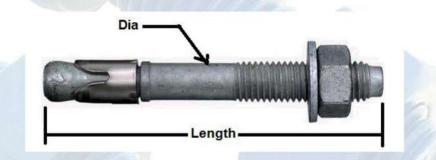


DIN 125 FLAT	WASHERS		DIN 127 SP	RING WASHERS	-	
Size d1	d2 x s	Weight/1000 pcs	Size d	d1 x s	b	Weight/1000 pcs
M8	16 x 1.6	1.830	M8	14.8 x 2	3.0	1.600
M10	20 x 2.0	3.570	M10	18.1 x 2.2	3.5	2.530
M12	24 x 2.5	6.270	M12	21.0 x 2.5	4.0	3.820
M14	28 x 2.5	8.620	M14	24.1 x 3.4	5.0	6.010
M16	30 x 3.0	11.300	M16	27.4 x 3.5	5.0	8.910
M18	34 x 3.0	14.700	M18	29.4 x 3.5	5.0	9.730
M20	37 x 3.0	17.200	M20	33.6 x 4.0	6.0	15.200
M22	39 x 3.0	18.300	M22	35.9 x 4.0	6.0	16.500
M24	44 x 4.0	32.300	M24	40.0 x 5.0	7.0	26.200

CONCRETE ANCHOR BOLTS, THROUGH BOLTS



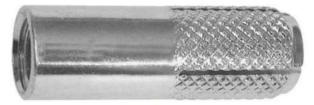




THROUGH BOLTS

Thread Size	M6	M8	M10	M10	M12	M12	M16	M16
Overall Length (mm)	55	71	96	126	116	146	145	170
Hole Dia. in Concrete (mm)	6	8	10	10	12	12	16	16
Hole Dia. in Fixture (mm)	6.5	9	11	11	13	13	17	17
Min. Embedment (mm)	30	40	50	50	65	65	80	80
Width Across Nut (mm)	10	13	17	17	19	19	24	24
Tightening Torque (Nm)	4	10	20	20	35	35	80	80
Max. Fixing Thickness (mm)	10	10	20	50	20	50	25	50





Drop in Anchor

	DROP IN ANCHOR			
Thread Size	Thread Length (mm)	Overall Anchor Length (mm)	Drilled Hole Ø (mm)	Min Hole Depth (mm)
M6	11	25	8	28
M6	11	25	8	28
M10	14	30	12	33
M10	14	30	12	43
M12	21	50	16	53
M12	21	50	16	53

